

# First Year Practical Manual Iraqi Board of Medical Specialization Pathology Council Chemical Pathology

# Objectives & Learning Path

Written by

Prof. Nazar Haddad
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# **General Laboratory Principles**

#### **Learning Objective**

By the end of this session, the student will be able to apply essential laboratory techniques including pipetting, solution preparation, centrifugation, and safety practices to ensure accuracy, reliability, and safety in clinical laboratory operations.

#### Learning Path

A stepwise path to build competence in essential laboratory practices:

#### **Step 1: Understand Laboratory Safety and Organization**

- Learn the **principles of biosafety**, chemical safety, and waste management.
- Familiarize with personal protective equipment (PPE) and proper lab conduct.
- Recognize good laboratory practice (GLP) as a foundation for reliable results.
- Focus: Building a safe and organized laboratory working environment

#### **Step 2: Master the Use of Basic Laboratory Equipment**

- Understand the use and maintenance of:
  - Pipettes (manual and automatic)
  - Glassware (beakers, flasks, cylinders)
  - Balances (analytical and top-loading)
  - Water baths and incubators
- Focus: Equipment handling to minimize procedural errors

#### **Step 3: Practice Accurate Pipetting and Measurement**

Learn different pipette types and their applications.

- Practice:
  - Pre-rinsing tips
  - Correct pipetting angles
  - Slow release to prevent air bubbles
- Understand sources of pipetting error (e.g., temperature, technique).
- Focus: Achieving precision in small-volume liquid handling

#### **Step 4: Prepare Solutions and Reagents**

- Calculate molarity, normality, and dilution factors.
- Follow standard operating procedures (SOPs) for solution preparation.
- Label and store reagents correctly, noting stability and expiry.
- Focus: Accuracy in solution preparation for reproducible results

#### **Step 5: Apply Centrifugation Techniques**

- Understand **centrifugation principles**: speed (rpm), relative centrifugal force (RCF), and time.
- Select appropriate rotors and tubes.
- Learn safe loading and balancing practices.
- Focus: Optimizing sample separation without damaging specimens

#### **Step 6: Understand Temperature Control and Storage**

- Use refrigerators, freezers, and incubators correctly.
- Recognize the impact of temperature stability on sample integrity and reagent performance.
- Focus: Preventing pre-analytical and storage-related errors

# **Photometry**

#### Learning Objective

By the end of this session, the postgraduate student should be able to:

Describe the fundamental principles of photometric analysis, identify key components of a photometer, and evaluate its application and limitations in clinical chemistry based on absorbance measurements.

#### Learning Path

A structured path to help students build foundational understanding and apply photometry concepts in clinical practice:

#### **Step 1: Understand the Theory Behind Photometry**

- Read and summarize the **Beer-Lambert Law** and its formula.
- Understand how absorbance relates to concentration, molar absorptivity, and path length.
- Note how this law enables **quantification** of analytes in clinical samples.
- Focus Section: Principles of Photometric Measurements

#### Step 2: Explore Instrumentation

- Identify the main components of a **photometer**:
  - Light source (e.g., tungsten lamp)
  - Monochromator (filters or diffraction gratings)
  - Cuvette (glass or quartz)
  - Detector (e.g., photodiode)
  - Readout system
- Understand the role of each component in accurate measurement.

Focus Section: Instrumentation of Photometric Systems

#### **Step 3: Learn How Calibration Works**

- Understand the creation and use of a calibration curve.
- Recognize the linear range and what to do when measurements fall outside it.
- Learn how blank solutions help correct for background absorbance.
- Focus Section: Analytical Considerations

#### **Step 4: Apply Photometry in Clinical Contexts**

- Identify key clinical assays using photometry:
  - o Glucose, cholesterol, total protein, enzyme activity
- Learn why wavelength selection is crucial (based on the chromophore of the analyte).
- Focus Section: Application in Clinical Chemistry

#### Step 5: Evaluate Limitations and Sources of Error

- List common pre-analytical and analytical interferences:
  - Lipemia, hemolysis, icterus
- Understand how instrument-related issues (e.g., dirty cuvettes, stray light) affect results.
- Focus Section: Limitations of Photometric Analysis

#### **Step 6: Reinforce Learning through Reflection and Application**

- Answer practice questions (e.g., "What happens if the cuvette path length is doubled?")
- Design a basic photometric assay, selecting appropriate reagents and wavelength.
- Discuss one case where photometry provided key diagnostic information.

# Enzymology

#### Learning Objective

By the end of this session, the student will be able to explain enzyme structure and function, describe clinical enzyme measurement principles, and interpret the clinical significance of enzyme activity in health and disease.

#### Learning Path

A structured learning journey for mastering clinical enzymology:

#### **Step 1: Understand Enzyme Structure and Function**

- Define enzymes as biological catalysts.
- Explain active sites, substrate specificity, and enzyme-substrate complex formation.
- Understand the role of **cofactors** and **coenzymes**.
- Focus: Structural basis of enzyme action in biochemical reactions

#### **Step 2: Explore Enzyme Kinetics**

- Learn about:
  - Michaelis-Menten kinetics
  - Vmax (maximum reaction rate)
  - Km (substrate concentration at half Vmax)
- Understand how temperature, pH, substrate concentration, and inhibitors affect enzyme activity.
- Focus: Factors influencing enzymatic reactions in vitro and in vivo

#### **Step 3: Apply Clinical Enzyme Measurement Techniques**

- Review principles of enzyme activity measurement:
  - Kinetic methods (rate of product formation)
  - Endpoint methods (final product measurement)
- Understand the role of **international units (U/L)** in reporting enzyme activity.
- Recognize the need for standardization based on IFCC recommendations.
- Focus: Laboratory methods for enzyme quantification

#### Step 4: Recognize Sources of Analytical and Biological Variation

- Identify pre-analytical factors affecting enzyme measurement:
  - Hemolysis, sample handling, storage conditions
- Understand biological variations such as age, sex, and physiological states.
- Focus: Quality assurance in enzyme testing

#### Step 5: Explore the Use of Enzymes as Reagents in Analytical Systems

- Understand how enzymes are used to **catalyze reactions** that generate measurable products:
  - Glucose oxidase/peroxidase for glucose determination
  - Urease for urea measurement
  - Cholesterol esterase/oxidase for cholesterol analysis
- Learn how coupled enzymatic reactions are designed to:
  - Convert an unmeasurable analyte to a detectable product (colorimetric, fluorescent, or electrochemical signal).
- Appreciate the role of enzyme specificity and stability in assay design.
- Recognize quality control needs when enzymes are part of reagent systems.

# Ion-Selective Electrode & Blood Gas Analysis

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#### **Learning Objective**

By the end of this session, the student will be able to describe the principle of ion-selective electrodes (ISEs), identify their components and types, and evaluate their clinical applications and analytical limitations in measuring electrolytes in biological fluids.

#### Learning Path

A guided structure to support foundational understanding and clinical application of ISE:

#### **Step 1: Grasp the Fundamental Principle**

- Understand the **Nernst equation** as the basis for ion-selective electrode function.
- Learn how **electromotive force (EMF)** is generated in response to ion activity.
- Recognize that ISEs measure **activity**, not concentration, of ions.
- Focus Section: Fundamental Principles of Ion-Selective Electrodes

#### Step 2: Explore the Components and Types of ISEs

- Identify the key components:
  - Sensing membrane
  - Internal reference electrode
  - Reference solution
- Differentiate between:
  - Direct ISE (undiluted sample)
  - Indirect ISE (diluted sample)

- Know examples of ion-selective membranes (e.g., glass membrane for Na<sup>+</sup>, valinomycin for K<sup>+</sup>)
- Focus Section: Electrode Design and Ion Selectivity

#### Step 3: Understand the Clinical Utility

- Learn the role of ISE in measuring electrolytes in serum, plasma, urine, and CSF.
- Understand the clinical importance of Na<sup>+</sup>, K<sup>+</sup>, Cl<sup>-</sup>, and ionized calcium measurements.
- Note how ISE contributes to critical care diagnostics (e.g., acid-base balance, electrolyte disorders).
- Focus Section: Clinical Applications of ISE

#### **Step 4: Compare Direct vs Indirect ISE**

- Appreciate the difference in methodology and clinical relevance:
  - Direct ISE: preferred in ICU and point-of-care settings, not affected by protein/lipid levels.
  - Indirect ISE: common in central labs, affected by pseudohyponatremia in hyperlipidemia/proteinemia.
- Recognize when to prefer each method.
- Focus Section: Differences Between Direct and Indirect ISE Methods

#### **Step 5: Analyze Interferences and Limitations**

- Understand sources of analytical error:
  - Protein/lipid interference
  - o Ion-exchange membrane deterioration
  - Sample contamination
- Learn about the matrix effect, especially with indirect ISE.

- Review quality control considerations for ISE-based testing.
- Focus Section: Limitations and Potential Errors in ISE Measurements

#### Step 6: Reflect, Apply, and Evaluate

- Interpret sample case data comparing direct and indirect ISE readings.
- Review a scenario involving pseudohyponatremia and decide appropriate action.
- Engage in peer discussion: "Why might a critically ill patient have discrepant sodium levels on different platforms?"

# Electrophoresis

#### Learning Objective

By the end of this session, the student will be able to explain the principles of electrophoresis, describe the types of electrophoretic techniques and their applications, and interpret clinical patterns used in diagnosing protein and hemoglobin disorders.

#### Learning Path

A step-by-step guide to support conceptual understanding and clinical interpretation of electrophoresis:

#### **Step 1: Understand the Basic Principle**

- Define **electrophoresis**: separation of charged molecules under the influence of an electric field.
- Learn how separation is based on **molecular size**, **charge**, and **shape**.
- Recognize the impact of pH, buffer composition, and voltage on migration.
- Focus Section: Fundamental Principles of Electrophoresis

#### Step 2: Explore the Types of Electrophoresis

- Review the main electrophoresis techniques:
  - Agarose gel electrophoresis
  - Cellulose acetate electrophoresis
  - Capillary electrophoresis (CE)
- Learn the advantages and disadvantages of each method.
- Understand the use of support media and detection techniques (e.g., densitometry, staining).
- Focus Section: Methods and Media for Electrophoresis

#### **Step 3: Apply to Serum Protein Electrophoresis (SPEP)**

- Identify major fractions:
  - Albumin, α1-globulin, α2-globulin, β-globulin, γ-globulin
- Learn to recognize patterns in:
  - Monoclonal gammopathy
  - Polyclonal gammopathy
  - Nephrotic syndrome
  - Hypogammaglobulinemia
- Focus Section: Clinical Use of Serum Protein Electrophoresis

#### **Step 4: Learn Hemoglobin Electrophoresis**

- Understand how hemoglobin variants (e.g., HbA, HbS, HbC, HbF) migrate differently.
- Review disorders such as:
  - Sickle cell disease
  - Thalassemias
  - o Hemoglobin C disease
- Focus Section: Hemoglobin Variant Identification

#### Step 5: Evaluate Capillary Electrophoresis (CE)

- Learn the working principle of CE and how it improves automation, resolution, and reproducibility.
- Understand its clinical relevance in replacing conventional gel-based methods in some labs.
- Focus Section: Capillary Electrophoresis in Clinical Chemistry

#### **Step 6: Recognize Limitations and Artifacts**

- Identify potential issues:
  - Poor sample quality
  - o Incorrect buffer preparation
  - Instrument error
- Understand interpretation challenges:
  - Overlapping bands
  - o Faint monoclonal spikes
- Focus Section: Limitations and Quality Control

#### **Step 7: Practice and Reflect**

- Interpret electrophoresis images with different clinical scenarios (e.g., multiple myeloma, nephrotic syndrome).
- Discuss: "What's the diagnostic value of a monoclonal spike in SPEP?"
- Explore real patient cases where electrophoresis confirmed or excluded a diagnosis.

### Statistical Tools in Quality Control

#### Learning Objective

By the end of this session, the student will be able to apply statistical tools to monitor analytical performance, construct and interpret control charts, and evaluate laboratory test precision, accuracy, and reliability using quality control strategies.

#### Learning Path

This path guides students through the application of statistics in internal quality control (IQC) and external quality assessment (EQA) in laboratory settings:

#### Step 1: Understand the Role of Statistics in Quality Control

- Learn the **importance of quality control (QC)** in ensuring reliable laboratory results.
- Distinguish between:
  - o Internal Quality Control (IQC): monitoring within the lab
  - External Quality Assessment (EQA): comparison between labs
- Focus: Purpose and structure of QC systems in the clinical lab

#### **Step 2: Learn Descriptive Statistics for QC Data**

- Calculate and interpret:
  - Mean (target value)
  - Standard Deviation (SD) (measure of imprecision)
  - Coefficient of Variation (CV%) = (SD / Mean) × 100
- Use CV% to compare **precision** between analytes or instruments.
- Focus: Statistical parameters to assess method variability

#### Step 3: Construct and Interpret Levey-Jennings (LJ) Charts

- Learn how to:
  - Plot control values over time
  - Establish ±1 SD, ±2 SD, and ±3 SD control limits
  - Detect shifts and trends
- Use real or simulated control data to construct LJ plots.
- Focus: Visual monitoring of analytical stability

#### **Step 4: Apply Westgard Rules for Error Detection**

- Introduction to the Westgard multirule system to detect systematic and random errors.
- Rules include:
  - 1 2s rule (warning)
  - o 13s rule, 22s rule, R4s rule, 41s rule, etc.
- Learn implications of rule violations and how to respond (e.g., repeat test, recalibrate, troubleshoot instrument).
- Focus: Applying statistical decision rules to daily QC review

#### **Step 5: Evaluate Accuracy and Precision**

- Understand definitions:
  - Precision: closeness of repeated measurements (assessed via CV%)
  - Accuracy: closeness to true value (assessed by comparing to target or peer group)
- Use **Bias** = (Lab Mean True Mean) / True Mean × 100
- Focus: Quantitative measures of test reliability

#### Step 6: Understand Control Material and QC Design

- Select appropriate control materials (e.g., matrix, concentration, stability).
- Learn how to determine:
  - o Frequency of QC testing
  - Number of levels required (e.g., low, normal, high)
- Review factors affecting QC planning (e.g., assay stability, test volume, clinical risk)
- Focus: Practical design of QC procedures based on test characteristics